INTERNATIONALSEARCHREPORT

International application No.

			PCT/JP2004/010977			
A. CLASSIFICATIONOFSUBJECTMATTER						
Int.Cl ⁷ B22D11/06,B22D11/00,B22D11/124						
According to International Patent Classification (IPC) or to both national classification and IPC						
B. FIELDS SEARCHED						
Minimum documentation searched (classification system followed by classification symbols)						
Int.Cl ⁷ B22D11/06,B22D11/00,B22D11/124						
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Japanese Utility Model Gazette 1922-1996, Japanese Publication of Unexamined Utility Model Applications 1971-2004, Japanese Registered Utility Model Gazette 1994-2004, Japanese Gazette Containing the Utility Model 1996-2004						
Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)						
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C. DOCUM	MENTS CONSIDERED TO BE RELEVANT	······································		····		
Category*	Citation of document, with indication, where app	proprieta of the rela	unt possona	D-1	-1-1 >1	
Category*	Citation of document, with indication, where app	propriate, of the fele	vant passages .	Relevant to	claim No.	
<u>X</u> A	JP 10-317084 A(FURUKAWA ELECTRIC),1998.12.02, Fig.1-2,[0003]-[0006](Family:None)			10,11 1-9,12,13		
A	A JP 9-85393 A(FURUKAWA ELECTRIC),1997.03.31, Fig.5-7,[0002]-[0003] (Family:None)				1-13	
A	JP 4-138846 A(NIPPON STEEL CORPORATION), 1992.05.13, Fig.1,page3 column1 line4-page4 column3 line8 (Family:None)			1-13		
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Further documents are listed in the continuation of Box C. See patent family annex.						
* Special categories of cited documents: "A" document defining the general state of the art which is not considered to be of profit to the of particular relevance. "T" later document published after the international filing date or priority date and not in conflict with the application but cited to						
considered to be of particular relevance "E" earlier application or patent but published on or after the international filing date "X" document of particular relevance; the claim be considered novel or cannot be co				e claimed inve	ntion cannot	
"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "Y" document of particular relevance; the				s taken alone e claimed inve	ntion cannot	
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"P" document published prior to the international filing date but later "&" document member of the same pater than the priority date claimed				nt family		
Date of the actual completion of the international search		Date of mailing of	the international searc	ch report	•	
	16.11.2004	30.11.2004				
Name and mailing address of the ISA/JP		Authorized officer		4E	8727	
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